


PIPE 1 IS MACHINED WITH A 18.7mm DIA x 15mm LONG DOWELL END
TO FIT INTO PIPE 2 WHICH IS BORED TO AN INTERFERENCE FIT

PIPE JOIN WELDING DETAILS

TEMPERATURE CONTROLS PTY LTD		Certificate No: QEC 14412 AS/NZS 9001:2000
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	 Quality Endorsed Company	
TITLE		
SIZE : A4	DATE : 05/04/07	DWG NO : SD 560/2
SCALE : NTS	DRAWING BY K.F	REV : 00